CORROSION RESISTANCE CHART

Warning: Corrosion rates may vary widely with factors such as concentration, temperature, abrasion and impurities of product. Serious injury may occur with contact of incompatible liquids with solids.

Compatibility Ratings

A = Excellent B = Good C = Fair to poor D = Poor Recommedation X = Not recommended - = No data available

Temperature Ratings:

1 = OK to 80° F 3 = OK to 95° F
2 = OK to 125° F 4 = OK to 205° F
All others listed at ambient temperature

CHEMICAL	Epoxy		Plastics															Elastomers										Metals									Non-Metals		
	Vinyl Ester VR-1	Epoxy EY-1	ABS Plastic	Acetal (Delrin)	CPVC	Epoxy	Hytrel®	HDPE	LDPE	Norylⁿ	Nylon	Polycarbonate	Polypropylene	PPS (Ryton)	PTFE (Teflon)	PVC	PVDF (Kynar®)	Buna N (Nitrile)	EPDM	Hypalon®	PCTFE	Natural rubber	Neoprene	Santoprene	Silicone	Tygon® (R-3603)	Viton®	304 stainless steel	316 stainless steel	Aluminum	Brass	Bronze	Carpenter 20	Cast iron	Copper	Hastelloy-C®	Titanium	Carbon graphite	Ceramic Al_2O_3	Ceramic magnet
Silicic Acid	-	A[4]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	B	-	-	A	A	-	-	-
Silicone	-	-	D	A	A	A	A	-	-	A[1]	A[1]	A[2]	A	A[1]	A	A	A	A	A	A	-	C	A	-	C	-	A	A	A	A	-	-	A	A	A	-	-	A	-	-
Silver Bromide	-	-	-	C	-	A	-	-	A	A	-	-	-	-	A	-	-	-	-	-	A	-	-	-	-	-	-	D	D	D	-	D	A	D	-	A	-	-	-	-
Silver Cyanide	-	-	-	-	-	-	-	-	-	-	-	-	A	-	A	-	A	-	-	-	A	-	A	-	-	-	-	-	A	X	-	-	-	A	-	A	-	-	-	-
Silver Nitrate	A[4]	A[4]	B	A	A[1]	A	-	A	A	A	A[1]	A[2]	A[1]	A	A	A[1]	A	B	A	A	A	A	A	A	A	B	A	B	A/60%	D	-	B	C	C	-	A	A	A	-	-
Silver Plating	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	A	-	-	A	A	-	-	-
Skdrol Hydraulic Fluid (Phosphate Ester Base)	-	-	-	-	-	-	A	-	-	-	-	-	-	-	A	-	-	X	A	-	A	-	X	A	-	-	C	-	A	A	-	-	-	A	-	A	-	-	-	-
Soap Solutions	A[4]	A[4]	A	A	A	A	A	B	D	A[1]	A[1]	A[1]	A	A	A	A	A[1]	A	A	A	A	B	B	A	A	A	A	A	A[1]	C	B	B	A	A	A	A	A	A	A	A
Soaps	A[4]	A[4]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	A	-	-	A	A	-	-	-
Soda Ash (see Sodium Carbonate)	-	-	B	A	A	C	B	A	B	A	B	A	A	A	A	A	A	A[1]	A[2]	A	A	A	A[1]	A	A	-	A	A	A	D	-	B	A	A	-	A	-	-	-	-
Sodium Acetate	A[4]	A[4]	B	A	A	A	-	A	A	A[1]	B[1]	A[1]	A	A	A	B[1]	A	B	A	-	A	A	B	A	D	A	D	B	A	A	B	B	A	A	A	A	A	A	A	-
Sodium Alkyl Aryl Sulfonates	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	-	-	-	-	-	-	-	-
Sodium Aluminate	A[2]	-	-	B	-	A	-	-	-	A	A[3]	-	A	A	A	-	A	A	A	A	A	B	A	A	-	-	A	A	A	-	-	A	B	A	-	B	A	A	-	-
Sodium Benzoate	A[2]	-	A	-	A[2]	A[2]	-	B	A[2]	-	B[1]	A[2]	A[2]	-	A[2]	B[1]	A[2]	B	A	B	-	A	A[1]	-	-	B[1]	A[1]	-	-	A[1]	-	A	-	-	-	A[1]	A[1]	A[2]	-	-
Sodium Bicarbonate	A[4]	A[4]	A	A	A[2]	A	B	A	A[2]	A	A	A[2]	A	A	A	A[2]	A	A[1]	A[2]	A	A	A	A	-	A	B	A	A	A[1]	B	D	A	A	C	B	A	A[2]	A	A	A
Sodium Bicarbonate, Sodium Carbonate	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Sodium Bifloride	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-
Sodium Bisulfate	A[4]	A[4]	A	B	A[2]	A	C	B	A[2]	A[1]	A[1]	A[1]	A	A	A	A[2]	A	B[2]	A[2]	A	A[2]	A	A	-	A	B	A	D	C	D	D	A[2]	C	D	B	B[2]	A	A	A	-
Sodium Bisulfite	A[4]	-	A	C	A[2]	A	B	B	A[2]	A[1]	C[1]	A[1]	A	A	A	A[2]	A	A[2]	A[2]	A	A	A	A	A	A	B	A	B[1]	A/50%	B	-	B[1]	B	B/20%	B	B	A	A	A	-
Sodium Borate (Borax)	A[4]	-	A	C	A[2]	A	B	B	A[2]	A[1]	A[1]	A[1]	A[2]	A	A	A[2]	A	A[1]	A	A	A	A	A	A	A	-	A	B[2]	A	B	-	A	A	-	B	A	B	A	A	A
Sodium Bromate	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	A	-	-	A	-	-	-	-
Sodium Bromide	A[4]	A[4]	B	A	A[2]	A	-	-	A[2]	A[2]	B[1]	-	A	-	A[2]	B[2]	A[2]	-	A	B	A[1]	A[1]	A[1]	-	-	B[2]	A[1]	C	B/30%	C	-	A	B	C	D	B	A[1]	A[2]	-	-
Sodium Carbonate	A[2]	A[4]	B	A[1]	A[2]	C[1]	-	A	B[2]	A	B[1]	A[2]	A	A	A	A[2]	A	A	A[2]	A	A	A	A	-	A	B	A	A	A	D	B	A[2]	B	B	A	A	A[1]	A	A	A
Sodium Carbonate; Sodium Bicarbonate	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	A	-	-	A	A	-	-	-
Sodium Chlorate	A[4]	-	A	A	A[1]	A	-	-	B[2]	A[1]	D	A[1]	A	A	A	A[1]	A	A	A	A	A	A	A	A	C	B	A	A	B[1]	B/70% 212[0]	-	B[1]	B	B	B	B[1]	A	C	A	-
Sodium Chlorate; Sodium Chloride	A[4]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	B	-	-	-	B	-	-	B	B	-	-	-
Sodium Chloride	A[4]	-	A	A[1]	A[2]	A	A	A	A[2]	A	A[1]	A[2]	A	A	A	A[2]	A	A	A	A	A	A	A	A	A	B	A	B	A	B	D	B	B	B/30%	B	A	A	A	A	A
Sodium Chloride and Cl2	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	D	-	-	-	B	-	-	A	A	-	-	-
Sodium Chlorite	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-
Sodium Chromate	A[4]	-	-	D	-	C	-	-	-	A	C	A[2]	A	A	A	-	A	A	-	C	A	B	A	A	-	-	A	B[1]	A/60%	A/80% 212[0]	-	B	B	A	B	A	-	A	-	-
Sodium Cilicate	-	-	-	C	A[2]	A	-	A	A[2]	A[1]	A[1]	-	A	A	A	A[2]	A	A	A	A	A	A	A	-	A	B	A	A	B	A	D	B	A	B	B	B	A	A	A	-
Sodium Cyanide	A[4]	A[4]	A	A	A[2]	A	B	B	A[2]	A[1]	A[1]	-	A	A	A	A[2]	A	A	A[2]	A	A	A	A[1]	A	A	A	A[2]	A[1]	A	D	D	D	A	A	D	A	A	A	A	A
Sodium Dichromate	A[4]	A[4]	-	-	-	-	X	-	-	-	-	-	A	A	A	-	A	-	A	-	-	-	B	-	-	-	A	-	-	-	-	-	-	-	-	-	-	-	-	-
Sodium Diphosphate	A[4]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	B	-	-	-	B	-	-	A	A	-	-	-
Sodium Dodecylbenzene-Sulfonate	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-	-	-	A	-	-	A	-	-	-	-
Sodium Ferricyanide	A[4]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	B	-	-	-	B	-	-	A	A	-	-	-
Sodium Ferrocyanide	A[4]	A[4]	-	A	A	A	-	-	A	A	-	-	A	-	A	A	A	A	A	B	-	B	A	-	-	A	A	B	B	A	-	-	-	-	D	A	-	A	A	-
Sodium Fluoride	A[2]	A[4]	A	-	A[2]	A	-	-	A[2]	A[2]	B	-	A	-	A[1]	A[2]	A	A[1]	A	B	A	-	A	-	-	D	A	D	B/10%	B	-	A	C	C	D	A	A	A	A	-
Sodium Fluoro Silicate	A[2]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	B	-	-	-	-	-	-	-	-	-	-	-
Sodium Hexametaphosphate (Calgon)	A[3]	-	-	-	-	-	-	-	-	-	-	-	A	-	A	-	A	B	B	-	A	-	B	-	-	-	A	-	B	C	-	-	-	B	-	A	B	-	-	-

Warning: Halogenated solvents such as 1,1,1, Trichloroethane and Methylene Chloride should not be used in Aluminum equipment. A violent explosion could occur with halogenated hydrocarbons such as Carbon Tetrachloride, Chloriform, Dichlorethylene, Methyl Chloride, Methylene Chloride, and Trichlorethylene.

Data shown is based on information that has not been independently verified. We do not guarantee its accuracy or imply or state the accuracy of these charts. Data is limited to the concentrations and temperature specified. Assume ambient temperatures where temperature restrictions are not indicated.